

# Permabond HM163

## Safety Data Sheet

According to Annex II to REACH - Regulation (EU) 2020/878

### SECTION 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

 Product name **Permabond HM163**

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

 Intended use **Adhesive**

Identified Uses	Industrial	Professional	Consumer
Use	✓	✓	-

#### 1.3. Details of the supplier of the safety data sheet

Name	<b>Permabond Engineering Adhesives</b>
Full address	<b>Niederkasseler Lohweg 18</b>
District and Country	<b>40547 Düsseldorf Germany</b>

 Tel. **+44 (0)1962 711 661**

e-mail address of the competent person responsible for the Safety Data Sheet

**info.europe@permabond.com**

Supplier:

**Permabond Engineering Adhesives Ltd  
 Wessex Way, Colden Common,  
 Winchester, Hampshire SO21 1WP, UK  
 tel: +44 (0)1962 711 661  
 mail: info.europe@permabond.com**

#### 1.4. Emergency telephone number

 For urgent inquiries refer to **+44 (0)1962 711 661 ( 8.00 am-5.00 pm Mon-Fri)**
**CHEMTREC UK: +(44)-870-8200418  
 CHEMTREC Ireland: +(353)-19014670  
 CHEMTREC Australia: +(61)-290372994  
 CHEMTREC New Zealand: +(64)-98010034**

### SECTION 2. Hazards identification

#### 2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Serious eye damage, category 1	H318	Causes serious eye damage.
Skin irritation, category 2	H315	Causes skin irritation.
Specific target organ toxicity - single exposure, category 3	H335	May cause respiratory irritation.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment, chronic toxicity, category 3	H412	Harmful to aquatic life with long lasting effects.

**SECTION 2. Hazards identification ... / >>**

**2.2. Label elements**

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Danger

Hazard statements:

- H318** Causes serious eye damage.
- H315** Causes skin irritation.
- H335** May cause respiratory irritation.
- H317** May cause an allergic skin reaction.
- H412** Harmful to aquatic life with long lasting effects.

Precautionary statements:

- P280** Wear protective gloves/ protective clothing / eye protection / face protection.
- P302+P352** IF ON SKIN: Wash with plenty of soap and water.
- P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313** IF exposed or concerned: Get medical advice / attention.

**Contains:** Acrylic acid  
2-HYDROXYETHYL METHACRYLATE  
HYDROXYPROPYL METHACRYLATE

**2.3. Other hazards**

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration  $\geq$  0.1%.

**SECTION 3. Composition/information on ingredients**

**3.2. Mixtures**

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
<b>2-HYDROXYETHYL METHACRYLATE</b>		
INDEX	607-124-00-X	10 $\leq$ x < 30
EC	212-782-2	
CAS	868-77-9	
REACH Reg.	01-2119490169-29-XXXX	
<b>Acrylic acid</b>		
INDEX	607-061-00-8	3 $\leq$ x < 5
EC	201-177-9	
CAS	79-10-7	
REACH Reg.	01-2119452449-31	

**Classification (EC) 1272/2008 (CLP)**

Eye Irrit. 2 H319, Skin Irrit. 2 H315, Skin Sens. 1 H317

Flam. Liq. 3 H226, Acute Tox. 4 H302, Acute Tox. 4 H312, Acute Tox. 4 H332, Skin Corr. 1A H314, Eye Dam. 1 H318, STOT SE 3 H335, Aquatic Acute 1 H400 M=1, Aquatic Chronic 2 H411, Classification note according to Annex VI to the CLP Regulation: D

STOT SE 3 H335:  $\geq$  1%

LD50 Oral: 1500 mg/kg, ATE Dermal: 1100 mg/kg, ATE Inhalation vapours: 11 mg/l

## Permabond HM163

### SECTION 3. Composition/information on ingredients ... / >>

#### HYDROXYPROPYL METHACRYLATE

INDEX 1 ≤ x < 5 Eye Irrit. 2 H319, Skin Sens. 1 H317

EC 248-666-3

CAS 27813-02-1

REACH Reg. 01-2119490226-37-XXXX

#### CUMYL HYDROPEROXIDE

INDEX 617-002-00-8 0,1 ≤ x < 1

Org. Perox E H242, Acute Tox. 3 H331, Acute Tox. 4 H302, Acute Tox. 4 H312, STOT RE 2 H373, Skin Corr. 1B H314, Eye Dam. 1 H318, STOT SE 3 H335, Aquatic Chronic 2 H411

EC 201-254-7

Skin Corr. 1B H314: ≥ 10%, Skin Irrit. 2 H315: ≥ 3% - < 10%, Eye Dam. 1

CAS 80-15-9

H318: ≥ 3% - < 10%, Eye Irrit. 2 H319: ≥ 1% - < 3%, STOT SE 3 H335: ≥ 1%

REACH Reg. 01-2119475796-19-XXXX

LD50 Oral: 382 mg/kg, LD50 Dermal: 1400 mg/kg, ATE Inhalation mists/powders: 0,501 mg/l

The full wording of hazard (H) phrases is given in section 16 of the sheet.

#### CUMYL HYDROPEROXIDE

Specific Conc. Limits H335: C<10%

### SECTION 4. First aid measures

#### 4.1. Description of first aid measures

**SKIN:** Wash skin thoroughly with soap and water. If symptoms occur, seek medical attention. **EYES:** Be sure to remove any contact lenses before rinsing eyes. Promptly rinse eyes thoroughly with water while holding eyelids open. Continue rinsing for at least 15 minutes. Seek medical attention if discomfort persists. **INGESTION:** Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Seek medical attention. **INHALING:** Move exposed person to fresh air. Seek medical attention if symptoms are severe or persistent.

#### Rescuer protection

Information not available

#### 4.2. Most important symptoms and effects, both acute and delayed

Contact with the skin: skin irritation. Mild dermatitis, allergic rash.

Contact with eyes: irritating and can cause redness and pain.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Note for the doctor no specific recommendation. Symptomatic treatment.

#### Means to have available in the workplace for specific and immediate treatment

Information not available

### SECTION 5. Firefighting measures

#### 5.1. Extinguishing media

##### SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

##### UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

#### 5.2. Special hazards arising from the substance or mixture

##### HAZARDS DUE TO EXPOSURE IN THE EVENT OF FIRE

Avoid breathing combustion products, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), and nitric oxides (NO<sub>x</sub>).

#### 5.3. Advice for firefighters

##### GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

##### SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

## Permabond HM163

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

### SECTION 6. Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

#### 6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

#### 6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

#### 6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

### SECTION 7. Handling and storage

#### 7.1. Precautions for safe handling

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

#### 7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

#### 7.3. Specific end use(s)

Adhesive

### SECTION 8. Exposure controls/personal protection

#### 8.1. Control parameters

Regulatory references:

BGR	България	НАРЕДБА № 13 ОТ 30 ДЕКЕМВРИ 2003 Г. ЗА ЗАЩИТА НА РАБОТЕЩИТЕ ОТ РИСКОВЕ, СВЪРЗАНИ С ЕКСПОЗИЦИЯ НА ХИМИЧНИ АГЕНТИ ПРИ РАБОТА (изм. ДВ. бр.28 от 2 Април 2024г.)
CZE	Česká Republika	NAŘÍZENÍ VLÁDY ze dne 18. října 2023, kterým se mění nařízení vlády č. 361/2007 Sb., kterým se stanoví podmínky ochrany zdraví při práci, ve znění pozdějších předpisů
DEU	Deutschland	WirkungDosisNOAELMAK-und BAT-Werte-Liste 2024 Ständige Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe
DNK	Danmark	BEK nr 291 af 19/03/2024 (Historisk) Bekendtgørelse om grænseværdier for stoffer og materialer (kemiske agenser) i arbejdsmiljøet
EST	Eesti	Ohtlike kemikaalide ja neid sisaldavate materjalide kasutamise töötervishoiu ja tööohutuse nõuded ning töökeskkonna keemiliste ohutegurite piirnormid 2024
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en FranceDécret n° 2021-1849 du 28 décembre 2021
FIN	Suomi	HTP-VÄRDEN 2020. Koncentrationer som befunnits skadliga. SOCIAL - OCH HÄLSOVÄRDSMINISTERIETS PUBLIKATIONER 2020:25
GRC	Ελλάδα	Π.Δ. 26/2020 (ΦΕΚ 50/Α' 6.3.2020) Εναρμόνιση της ελληνικής νομοθεσίας προς τις διατάξεις των οδηγιών 2017/2398/ΕΕ, 2019/130/ΕΕ και 2019/983/ΕΕ «για την τροποποίηση της οδηγίας 2004/37/ΕΚ "σχετικά με την προστασία των εργαζομένων από τους κινδύνους που συνδέονται με

**SECTION 8. Exposure controls/personal protection ... / >>**

HUN	Magyarország	την έκθεση σε καρκινογόνους ή μεταλλαξιγόνους παράγοντες κατά την εργασία» Az innovációért és technológiáért felelős miniszter 5/2020. (II. 6.) ITM rendelete a kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
HRV	Hrvatska	PRAVILNIK O IZMJENAMA I DOPUNAMA PRAVILNIKA O ZAŠTITI RADNIKA OD IZLOŽENOSTI OPASNIM KEMIKALIJAMA NA RADU, GRANIČNIM VRIJEDNOSTIMA IZLOŽENOSTI I BIOLOŠKIM GRANIČNIM VRIJEDNOSTIMA
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
LTU	Lietuva	Jsakymas dėl lietuvis higienos normos hn 23:2011 „cheminių medžiagų profesinio poveikio ribiniai dydžiai. Matavimo ir poveikio vertinimo bendrieji reikalavimai“ patvirtinimo
LVA	Latvija	Grozījumi Ministru kabineta 2007. gada 15. maija noteikumos Nr. 325 "Darba aizsardzības prasības saskarē ar ķīmiskajām vielām darba vietās" Oficiālāās publikācijas Nr.: 2024/65.2
NOR	Norge	Forskrift om ending i forskrift om tiltaksverdier og grenseverdier for fysiske og kjemiske faktorer i arbeidsmiljøet samt smitterisikogrupper for biologiske faktorer (forskrift om tiltaks- og grenseverdier), 21. 10. april 2024 kl. 13.55
NLD	Nederland	Regeling van de Minister van Sociale Zaken en Werkgelegenheid van 13 mei 2024, nr. 2024-0000092805, tot wijziging van de Arbeidsomstandighedenregeling in verband met de implementatie van Richtlijn 2022/431
PRT	Portugal	Decreto-Lei n.º 102/2024, de 4 de dezembro. Sumário: Transpõe para a ordem jurídica interna a Diretiva (UE) 2022/431, relativa à proteção dos trabalhadores contra riscos ligados à exposição a agentes cancerígenos ou mutagénicos e procede à quarta alteração
POL	Polska	ROZPORZĄDZENIE MINISTRA RODZINY, PRACY I POLITYKI SPOŁECZNEJ z dnia 24 czerwca 2024 r. zmieniające rozporządzenie w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy
ROU	România	HOTĂRÂRE nr. 179 din 28 februarie 2024 pentru modificarea și completarea Hotărârii Guvernului nr. 1.093/2006 privind stabilirea cerințelor minime de securitate și sănătate pentru protecția lucrătorilor împotriva riscurilor legate de expunerea la agenți ca
RUS	Россия	ПОСТАНОВЛЕНИЕ от 13 февраля 2018 г. N 25 ОБ УТВЕРЖДЕНИИ ГИГИЕНИЧЕСКИХ НОРМАТИВОВ ГН 2.2.5.3532-18 "ПРЕДЕЛЬНО ДОПУСТИМЫЕ КОНЦЕНТРАЦИИ (ПДК) ВРЕДНЫХ ВЕЩЕСТВ В ВОЗДУХЕ РАБОЧЕЙ ЗОНЫ"
SVK	Slovensko	121_2024 Z. z. Nariadenie vlády o ochrane zdravia zamestnancov pred rizikami súvisiacimi s expozíciou karcinogénnym, mutagénnym alebo reprodukčne toxickým faktorom pri práci
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.

**2-HYDROXYETHYL METHACRYLATE**

**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	NOR	11	2	11	2	

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,482	mg/l
Normal value in marine water	0,0482	mg/l
Normal value for fresh water sediment	3,79	mg/kg
Normal value for marine water sediment	3,79	mg/kg
Normal value for fresh water, intermittent release	1	mg/l
Normal value of STP microorganisms	10	mg/l
Normal value for the terrestrial compartment	0,476	mg/kg

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers				Effects on workers			
	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral				0.83				0.83
				mg/kg/d				mg/kg/d
Inhalation				2.9				4.9
				mg/m3				mg/m3
Skin				0.83				1.3
				mg/kg/d				mg/kg/d

**SECTION 8. Exposure controls/personal protection ... / >>**

**HYDROXYPROPYL METHACRYLATE**

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,904	mg/l
Normal value in marine water	0,09	mg/l
Normal value for fresh water sediment	6,28	mg/kg/d
Normal value for marine water sediment	6,28	mg/kg/d
Normal value of STP microorganisms	10	mg/l
Normal value for the terrestrial compartment	0,727	mg/kg/d

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Chronic local	Chronic systemic	Effects on workers			
	Acute local	Acute systemic			Acute local	Acute systemic	Chronic local	Chronic systemic
Oral								14.7 mg/kg/d
Skin								4.2 mg/kg bw/d

**Acrylic acid**

**Threshold Limit Value**

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	29	10	59	20	STEL: 1'
TLV	CZE	29	9,686	59	19,706	NPK-P= 1 min
AGW	DEU	30	10	30 (C)	10 (C)	
MAK	DEU	30	10	30	10	
TLV	DNK			5,9	2	SKIN E
TLV	EST	29	10	45	15	
VLEP	FRA	29	10	59	20	
HTP	FIN	6	2	45 (C)	15 (C)	
TLV	GRC	29	10	59	20	STEL: 1'
AK	HUN	29		59		CK: 1 min
GVI/KGVI	HRV	29	10	59	20	KGVI: 1 min
VLEP	ITA	29	10	59	20	SKIN STEL: 1 min
RD	LTU	29	10	59 (C)	20 (C)	
RV	LVA	5	1,7	59	20	STEL: 1min
TLV	NOR	29	10	59	20	
TGG	NLD	29		59		TGG: 1 min
VLE	PRT	29	10	59	20	STEL: 1 min
NDS/NDSch	POL	10		29,5		SKIN
TLV	ROU	29	10	59	20	STEL: 1'
ПДК	RUS	5		15		п
NPEL	SVK	29	10	59	20	NPEL: 1'
WEL	GBR	29	10	59	20	STEL: 1-minute
OEL	EU	29	10	59	20	STEL: 1'

**Predicted no-effect concentration - PNEC**

Normal value in fresh water	0,003	mg/l
Normal value in marine water	0,0003	mg/l
Normal value for fresh water sediment	0,0236	mg/kg
Normal value for marine water sediment	0,00236	mg/kg
Normal value of STP microorganisms	0,9	mg/l
Normal value for the terrestrial compartment	1	mg/kg

**Health - Derived no-effect level - DNEL / DMEL**

Route of exposure	Effects on consumers		Chronic local	Chronic systemic	Effects on workers			
	Acute local	Acute systemic			Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation					30 mg/m3		30 mg/m3	
Skin					1 mg/cm2		1 mg/cm2	

## Permabond HM163

### SECTION 8. Exposure controls/personal protection ... / >>

#### CUMYL HYDROPEROXIDE

##### Threshold Limit Value

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm	Remarks / Observations
RV	LVA	1				

##### Predicted no-effect concentration - PNEC

Normal value in fresh water	0,0031	mg/l
Normal value in marine water	0,00031	mg/l
Normal value for fresh water sediment	0,023	mg/kg
Normal value for marine water sediment	0,0023	mg/kg
Normal value for water, intermittent release	0,031	mg/l
Normal value of STP microorganisms	0,35	mg/l
Normal value for the terrestrial compartment	0,0029	mg/kg

##### Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers		Chronic local	Chronic systemic	Effects on workers		
	Acute local	Acute systemic			Acute local	Chronic systemic	Chronic systemic
Inhalation							6 mg/m3

##### Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.  
VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

#### 8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

##### HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (see standard EN 374): compatibility, degradation, permeability time.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

##### SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

##### EYE PROTECTION

Wear airtight protective goggles (see standard EN ISO 16321).

##### RESPIRATORY PROTECTION

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. Use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387).

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

##### ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

### SECTION 9. Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	green	
Odour	characteristic	
Melting point / freezing point	not available	
Initial boiling point	not available	
Flammability	not available	
Lower explosive limit	not available	

## Permabond HM163

### SECTION 9. Physical and chemical properties ... / >>

Upper explosive limit	>	not available	°C	
Flash point	>	100	°C	
Auto-ignition temperature		not available		
Decomposition temperature		not available		
pH		not available		Reason for missing data:substance/mixture is non-soluble (in water)
Kinematic viscosity		not available		Temperature: 23 °C
Dynamic viscosity		~3500 mPa.s		
Solubility		not available		
Partition coefficient: n-octanol/water		not available		
Vapour pressure		not available		
Density and/or relative density		1,1		
Relative vapour density		not available		
Particle characteristics		not applicable		

### 9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

### SECTION 10. Stability and reactivity

#### 10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

Acrylic acid

Keep away from: oxidising agents.Maintaining a temperature of less than 13°C/55°F.May polymerise if exposed to: heat.

#### 10.2. Chemical stability

The product is stable in normal conditions of use and storage.

#### 10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

Acrylic acid

Risk of explosion on contact with: oxidising agents,oxygen,peroxides.May polymerise on contact with: alkaline hydroxides,amines,ammonia,sulphuric acid.Forms explosive mixtures with: hot air.

#### 10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

Acrylic acid

Avoid exposure to: light,sources of heat,naked flames.Avoid contact with: oxygen.

#### 10.5. Incompatible materials

Acrylic acid

Incompatible with: peroxides,oxidising substances,strong acids,strong bases,amines,iron salts,oleum,chlorosulphuric acid.

#### 10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

### SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

**SECTION 11. Toxicological information ... / >>**

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation - mists / powders) of the mixture:	> 5 mg/l
ATE (Inhalation - vapours) of the mixture:	> 20 mg/l
ATE (Oral) of the mixture:	>2000 mg/kg
ATE (Dermal) of the mixture:	>2000 mg/kg

**2-HYDROXYETHYL METHACRYLATE**

LD50 (Dermal):	> 5000 mg/kg
LD50 (Oral):	> 5000 mg/kg

**Acrylic acid**

LD50 (Dermal):	> 2000 mg/kg Rabbit
ATE (Dermal):	1100 mg/kg estimate from table 3.1.2 of Annex I of the CLP (figure used for calculation of the acute toxicity estimate of the mixture)
LD50 (Oral):	1500 mg/kg Rat
LC50 (Inhalation vapours):	> 5,1 mg/l/4h Rat
ATE (Inhalation vapours):	11 mg/l estimate from table 3.1.2 of Annex I of the CLP (figure used for calculation of the acute toxicity estimate of the mixture)

**HYDROXYPROPYL METHACRYLATE**

LD50 (Dermal):	> 5000 mg/kg
LD50 (Oral):	> 5000 mg/kg

**CUMYL HYDROPEROXIDE**

LD50 (Dermal):	1400 mg/kg
LD50 (Oral):	382 mg/kg
LC50 (Inhalation mists/powders):	1,37 mg/l/4h
ATE (Inhalation mists/powders):	0,501 mg/l estimate from table 3.1.2 of Annex I of the CLP (figure used for calculation of the acute toxicity estimate of the mixture)

SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

## Permabond HM163

### SECTION 11. Toxicological information ... / >>

#### REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

#### STOT - SINGLE EXPOSURE

May cause respiratory irritation

#### STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

#### ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

#### 11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

### SECTION 12. Ecological information

This product is dangerous for the environment and the aquatic organisms. In the long term, it has negative effects on the aquatic environment.

#### 12.1. Toxicity

##### 2-HYDROXYETHYL METHACRYLATE

LC50 - for Fish	> 100 mg/l/96h
EC50 - for Crustacea	380 mg/l/48h
EC50 - for Algae / Aquatic Plants	836 mg/l/72h

##### Acrylic acid

LC50 - for Fish	315 mg/l/96h <i>Leuciscus idus melanotus</i>
EC50 - for Crustacea	765 mg/l/48h <i>Daphnia magna</i>
EC50 - for Algae / Aquatic Plants	118 mg/l/72h <i>Chlorococcales</i>

##### HYDROXYPROPYL METHACRYLATE

LC50 - for Fish	> 100 mg/l/96h
EC50 - for Crustacea	> 1,43 mg/l/48h
EC50 - for Algae / Aquatic Plants	> 97,2 mg/l/72h
Chronic NOEC for Crustacea	45,12 mg/l <i>Daphnia magna</i> - 21 d
Chronic NOEC for Algae / Aquatic Plants	97,2 mg/l

##### CUMYL HYDROPEROXIDE

LC50 - for Fish	3,9 mg/l/96h
EC50 - for Crustacea	18,84 mg/l/48h
EC50 - for Algae / Aquatic Plants	3,1 mg/l/72h
Chronic NOEC for Crustacea	9,15 mg/l
Chronic NOEC for Algae / Aquatic Plants	1 mg/l

#### 12.2. Persistence and degradability

##### 2-HYDROXYETHYL METHACRYLATE

Rapidly degradable

##### Acrylic acid

Solubility in water	1000000 mg/l
Rapidly degradable	

##### CUMYL HYDROPEROXIDE

NOT rapidly degradable

#### 12.3. Bioaccumulative potential

## Permabond HM163

### SECTION 12. Ecological information ... / >>

Acrylic acid	
Partition coefficient: n-octanol/water	0,46
BCF	0,491

#### 12.4. Mobility in soil

Acrylic acid	
Partition coefficient: soil/water	0,78

#### 12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

#### 12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

#### 12.7. Other adverse effects

Information not available

### SECTION 13. Disposal considerations

#### 13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

The management of waste arising from the use or dispersal of this product must be organised in accordance with occupational safety regulations. See section 8 for possible need for PPE.

##### CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

08 04 09\* stickers and sealed sealing, containing organic solvents or other dangerous substances

### SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

#### 14.1. UN number or ID number

not applicable

#### 14.2. UN proper shipping name

not applicable

#### 14.3. Transport hazard class(es)

not applicable

#### 14.4. Packing group

not applicable

#### 14.5. Environmental hazards

not applicable



### SECTION 16. Other information ... / >>

<b>Aquatic Chronic 2</b>	Hazardous to the aquatic environment, chronic toxicity, category 2
<b>Aquatic Chronic 3</b>	Hazardous to the aquatic environment, chronic toxicity, category 3
<b>H226</b>	Flammable liquid and vapour.
<b>H242</b>	Heating may cause a fire.
<b>H331</b>	Toxic if inhaled.
<b>H302</b>	Harmful if swallowed.
<b>H312</b>	Harmful in contact with skin.
<b>H332</b>	Harmful if inhaled.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>H314</b>	Causes severe skin burns and eye damage.
<b>H318</b>	Causes serious eye damage.
<b>H319</b>	Causes serious eye irritation.
<b>H315</b>	Causes skin irritation.
<b>H335</b>	May cause respiratory irritation.
<b>H317</b>	May cause an allergic skin reaction.
<b>H400</b>	Very toxic to aquatic life.
<b>H411</b>	Toxic to aquatic life with long lasting effects.
<b>H412</b>	Harmful to aquatic life with long lasting effects.

#### LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent, bioaccumulative and toxic
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PMT: Persistent, mobile and toxic
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very persistent and very bioaccumulative
- vPvM: Very persistent and very mobile
- WGK: Water hazard classes (German).

#### GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)

**SECTION 16. Other information ... / >>**

15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)
23. Delegated Regulation (UE) 2023/707
24. Delegated Regulation (UE) 2023/1434 (XIX Atp. CLP)
25. Delegated Regulation (UE) 2023/1435 (XX Atp. CLP)
26. Delegated Regulation (UE) 2024/197 (XXI Atp. CLP)
27. Delegated Regulation (UE) 2024/2564 (XXII Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

**CALCULATION METHODS FOR CLASSIFICATION**

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

**Changes to previous review:**

The following sections were modified:

02 / 03 / 08.