

SILISIL RTV MF-Flex 25 Addition-Crosslinking

Description:

SILISIL RTV MF-Flex 25 is a pourable, room temperature vulcanizing 2-component additive silicone (RTV 2).

The product offers the following advantages:

- Transparent color
- Low viscosity for excellent detail reproduction
- High mechanical strength and tear resistance
- Very good elasticity and dimensional stability
- Excellent long-term durability and aging resistance
- Temperature resistant from -40 °C to +200 °C

Main areas of application:

- Mold making with high detail accuracy (e.g. for fine castings, model and prototype construction)
- Concrete and stone molds (good compatibility with concrete mixes)

Surface preparation:

The surfaces to be reproduced must be clean, dry, and dust-free. Ideally, work at room temperature (approx. 23 °C) to ensure consistent processing and curing times. A release agent should be applied before pouring epoxy, polyester, and polyurethane resins into silicone molds. For aggressive resins, application is recommended with each pour.

Mixture and application:

1. **Preparation:** Shake or stir both components (base and catalyst) well before use to ensure a homogeneous consistency.
2. **Mixing:** Weigh the base and catalyst precisely **by weight in a 1:1 ratio** (maximum tolerance $\pm 5\%$). Mix the components thoroughly, carefully incorporating the mixture into the container walls and bottom.
3. **Venting:** For optimal results, it is recommended to vent the mixture under vacuum after mixing to remove any trapped air bubbles.
4. **Processing:** Pour the mixed silicone slowly, ideally from a height of about 30 cm, into the prepared mold to minimize air bubbles.
5. **Curing:** Vulcanization takes place at room temperature (23 °C). Demolding is possible after approximately 3 hours. Note that lower temperatures significantly extend the pot life and curing time, while higher temperatures shorten them.

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Technical data:

Color (base)	Transparent
Color (catalyst)	Transparent
Paint (mixture)	Transparent
Viscosity of the mixture	4,500 mPa·s (Brookfield)
Density of the mixture	1.10 g/cm ³ (at 23 °C)
Mixing ratio	1:1 by weight
Pot life (at 23°C)	approximately 20 minutes
Demolding time (at 23°C)	approximately 3 hours
Complete curing (at 23°C)	approximately 24 hours
Hardness (Shore A)	approx. 24 (according to ASTM D 2240)
Tear resistance	>5.5 N/mm ² (according to ASTM D 412)
Elongation at break	approx. 530 % (according to ASTM D 412)
Tear resistance	15 N/mm (according to ASTM D 624)
Temperature resistance	-40 °C to 200 °C

Packaging:

SILISIL RTV MF-Flex 25 is available as standard in 1 kg + 1 kg, 5 kg + 5 kg, 25 kg + 25 kg and 200 kg + 200 kg containers. Other container sizes are available upon request.

Safety instructions:

Before handling the product, read the safety data sheet and ensure that you have all the information required for safe use.

Important Note:

This document contains information provided to the best of our knowledge and belief, based on the current state of our understanding. This information is for guidance only and does not constitute any obligation on our part, particularly in the event of an infringement of third-party rights through the use of our products. This information should be supplemented by preliminary testing to ensure the product's suitability for its intended purpose.