

## Safety Data Sheet SILISIL MF-SOFT 13 - CATALYST

Dated 10/01/2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Mixture identification:  
Product Name: SILISIL MF-Soft 13 -CATALYST  
Code: 90-2345050

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

For industrial/ professional use only. Addition silicone for mold making.

#### 1.3. Details of the supplier of the safety data sheet

Silitech AG  
Worbstrasse 173  
Postfach 36  
CH-3073 Gümligen  
Switzerland  
tel. +41 31 398 50 70

Competent person responsible for the safety data sheet:

[info@silitech.ch](mailto:info@silitech.ch)

#### 1.4. Emergency telephone number

+41 31 398 50 70 (office hours)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

#### 2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

#### 2.3. Other hazards

PBT, vPvB or endocrine disruptor substances present in concentration  $\geq 0.1\%$ :

$\geq 0,1\% - < 0,3\%$  Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6, EC:  
208-762-8:

PBT, vPvB

Other Hazards:

No other hazards

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**SECTION 3: Composition/information on ingredients**
**3.1. Substances**

Not Applicable

**3.2. Mixtures**

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
>= 0,1% - < 0,3%	Dodecamethylcyclohexasiloxane- D6	CAS: 540-97-6 EC: 208-762-8	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
>=0,05% - <0,09%	octamethylcyclotetrasiloxane; [D4]	Index number: 014-018-00-1 CAS: 556-67-2 EC: 209-136-7	Repr. 2 H361f Suspected of damaging fertility. Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects. M=10.

SVHC, PBT, vPvB, endocrine disruptor substances:

>= 0,1% - < 0,3% Dodecamethylcyclohexasiloxane- D6

CAS: 540-97-6, EC: 208-762-8

PBT, vPvB, SVHC

**SECTION 4: First aid measures**
**4.1. Description of first aid measures**

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

**4.2. Most important symptoms and effects, both acute and delayed**

None

**4.3. Indication of any immediate medical attention and special treatment needed**

Treatment:

None

**SECTION 5: Firefighting measures**
**5.1. Extinguishing media**

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Extinguishing media which must not be used for safety reasons:

None in particular.

**5.2. Special hazards arising from the substance or mixture**

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

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#### 5.3. Advice for firefighters

Use suitable breathing apparatus .  
 Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
 Move undamaged containers from immediate hazard area if it can be done safely.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

For non emergency personnel:  
 Wear personal protection equipment.  
 Remove persons to safety.  
 See protective measures under point 7 and 8.  
 For emergency responders:  
 Wear personal protection equipment.

#### 6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.  
 Retain contaminated washing water and dispose it.  
 In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.  
 Suitable material for taking up: absorbing material, organic, sand

#### 6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

#### 6.4. Reference to other sections

See also section 8 and 13

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.  
 See also section 8 for recommended protective equipment.  
 Advice on general occupational hygiene:  
 Do not eat or drink while working.

#### 7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.  
 Incompatible materials:  
 See section 10.5.  
 Instructions as regards storage premises:  
 Adequately ventilated premises.

#### 7.3. Specific end use(s)

See section 1.2.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

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 Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

OEL Type	TWA		Duration	STEL		Duration	Notes	Country
			n			n		

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No data available								
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octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

OEL Type	TWA		Duration	STEL		Duration	Notes	Country
No data available								

DNEL Exposure Limit Values

Not available

PNEC Exposure Limit Values

Not available

### 8.2. Exposure controls

Precautionary measures:

Give adequate ventilation to the premises where the product is stored and/or handled.

Eye protection:

Wear airtight protective goggles (EN 166).

Protection for skin:

Wear professional overalls and safety footwear (EN 14605).

Protection for hands:

Protect hands with work gloves (EN 374).

The following should be considered when choosing work glove material (EN 374): compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

Respiratory protection:

Use respiratory protection where ventilation is insufficient or exposure is prolonged.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered (e.g. TLV-TWA).

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Properties	Value	Method:	Notes
Physical state:	Liquid	--	--
Colour:	Transparent	--	--
Odour:	Odourless	--	--
Melting point/freezing point:	Not available	--	--
Boiling point or initial boiling point and boiling range:	Not available	--	--
Flammability:	Not available	--	--
Lower and upper explosion limit:	Not available	--	--
Flash point:	Not available	--	--
Auto-ignition temperature:	Not available	--	--

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Decomposition temperature:	Not available	--	--
pH:	Not Relevant	--	--
Kinematic viscosity:	Not available	--	--
Solubility in water:	Insoluble	--	--
Solubility in oil:	Not available	--	--
Partition coefficient n-octanol/water (log value):	Not Relevant	--	--
Vapour pressure:	Not available	--	--
Density and/or relative density:	Not available	--	--
Relative vapour density:	Not available	--	--
Particle characteristics:			
Particle size:	Not available	--	--

**9.2. Other information**

No other relevant information

**SECTION 10: Stability and reactivity**
**10.1. Reactivity**

Stable under normal conditions

**10.2. Chemical stability**

Stable under normal conditions

**10.3. Possibility of hazardous reactions**

None

**10.4. Conditions to avoid**

Avoid moisture and high temperature.

**10.5. Incompatible materials**

None in particular.

**10.6. Hazardous decomposition products**

None.

**SECTION 11: Toxicological information**
**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/200**

Toxicological information of the product:

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a) acute toxicity

Not classified

b) skin corrosion/irritation

Not classified

c) serious eye damage/irritation

Not classified

d) respiratory or skin sensitisation

Not classified

e) germ cell mutagenicity

Not classified

f) carcinogenicity

Not classified

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- g) reproductive toxicity  
Not classified
- h) STOT-single exposure  
Not classified
- i) STOT-repeated exposure  
Not classified
- j) aspiration hazard  
Not classified

Toxicological information of the main substances found in the product:

Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat 2000 mg/kg - Source: (ECHA dossier).

Test: LD50 - Route: Skin - Species: Rat 2000 mg/kg - Source: (ECHA dossier).

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

a) acute toxicity:

Test: LC50 - Species: Rat 36 mg/l - Source: (OECD 403, GLP, rat, 4 h, ECHA dossier).

Test: LD50 - Route: Skin - Species: Rat > 2000 mg/kg - Source: (similar to OECD 402, rat, ECHA dossier).

Test: LD50 - Route: Oral - Species: Rat 4800 mg/kg - Source: (similar to OECD 401, rat, ECHA dossier).

#### 11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration  $\geq$  0.1%

## SECTION 12: Ecological information

The product is not classified for chronic aquatic hazard: a test based on the bioavailability / release of D4 by the polymer silicone was performed with the OECD 29 method. It was found that the quantity of D4 released by 100mg of polymer is at least below the quantification limit of the method (i.e. 4.4 ppb), a value significantly lower than the limit that would result in the classification for chronic aquatic toxicity, i.e. NOEC of 0.0044 mg / L for fish and 0.0079 mg / L for aquatic invertebrates. Therefore, the product is not classified for this hazard class..

#### 12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

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The product is classified: -

Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

a) Aquatic acute toxicity:

Endpoint: EC50 - Species: Algae > 0.002 mg/l - Duration h: 72h (Pseudokirchnerella subcapitata, ECHA dossier).

Endpoint: NOEC - Species: Algae > 0.002 mg/l (Pseudokirchnerella subcapitata, ECHA dossier).

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

a) Aquatic acute toxicity:

Endpoint: IC50 - Species: Algae > 0.0022 mg/l - Duration h: 72h (EPA OTS 797.1050, Selenastrum capricornutum, freshwater, ECHA dossier).

Endpoint: LC50 - Species: Fish > 0.0022 mg/l (Oncorhynchus mykiss, GLP, ECHA dossier).

Endpoint: NOEC - Species: Fish > 0.0044 mg/l (publication, Oncorhynchus mykiss, GLP, ECHA dossier).

Long-term toxicity to aquatic invertebrates:

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Endpoint: NOEC - Species: Daphnia = 7.9 µg/L - Duration h: 21d EPA OTS 797.1330, Daphnia magna, ECHA dossier

#### 12.2. Persistence and degradability

Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

Biodegradability: Non-readily biodegradable

#### 12.3. Bioaccumulative potential

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

Test: Kow - Partition coefficient 6.49 - Notes: (Log Pow, ECHA dossier).

#### 12.4. Mobility in soil

Not available

#### 12.5. Results of PBT and vPvB assessment

PBT Substances:

>= 0,1% - < 0,3% Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

vPvB Substances:

>= 0,1% - < 0,3% Dodecamethylcyclohexasiloxane- D6 - CAS: 540-97-6

#### 12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration >= 0.1%

#### 12.7. Other adverse effects

None

## SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

## SECTION 14: Transport information

#### 14.1. UN number or ID number

Not classified as dangerous in the meaning of transport regulations.

#### 14.2. UN proper shipping name

Not available

#### 14.3. Transport hazard class(es)

Not available

#### 14.4. Packing group

Not available

#### 14.5. Environmental hazards

ADR-Environmental Pollutant: No

IMDG-Marine pollutant: No

#### 14.6. Special precautions for user

Not available

#### 14.7. Maritime transport in bulk according to IMO instruments

Not Applicable

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**SILISIL MF-SOFT 13 - CATALYST****SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Dir. 98/24/EC (Risks related to chemical agents at work)  
Dir. 2000/39/EC (Occupational exposure limit values)  
Regulation (EC) n. 1907/2006 (REACH)  
Regulation (EC) n. 1272/2008 (CLP)  
Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013  
Regulation (EU) n. 2020/878  
Regulation (EU) n. 286/2011 (ATP 2 CLP)  
Regulation (EU) n. 618/2012 (ATP 3 CLP)  
Regulation (EU) n. 487/2013 (ATP 4 CLP)  
Regulation (EU) n. 944/2013 (ATP 5 CLP)  
Regulation (EU) n. 605/2014 (ATP 6 CLP)  
Regulation (EU) n. 2015/1221 (ATP 7 CLP)  
Regulation (EU) n. 2016/918 (ATP 8 CLP)  
Regulation (EU) n. 2016/1179 (ATP 9 CLP)  
Regulation (EU) n. 2017/776 (ATP 10 CLP)  
Regulation (EU) n. 2018/669 (ATP 11 CLP)  
Regulation (EU) n. 2018/1480 (ATP 13 CLP)  
Regulation (EU) n. 2019/521 (ATP 12 CLP)  
Regulation (EU) n. 2020/217 (ATP 14 CLP)  
Regulation (EU) n. 2020/1182 (ATP 15 CLP)  
Regulation (EU) n. 2021/643 (ATP 16 CLP)

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

Restriction 70

SVHC Substances:

Substances in candidate list (Art. 59 Reg. 1907/2006, REACH):

Dodecamethylcyclohexasiloxane- D6

PBT, vPvB

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

None

WGK Classification (Water hazard class - Verwaltungsvorschrift wassergefährdende Stoffe)

WGK1 - Slightly hazardous for water

Lagerklasse according to TRGS 510:

LGK 10: Combustible liquids

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

California Proposition 65

Substance(s) listed under California Proposition 65:

None.

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for the mixture.

Substances for which a Chemical Safety Assessment has been carried out:

None

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**SECTION 16: Other information**

Hazard class and hazard category	Code	Description
Repr. 2	3.7/2	Reproductive toxicity, Category 2
Aquatic Chronic 1	4.1/C1	Chronic (long term) aquatic hazard, category 1
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3

This safety data sheet has been completely updated in compliance to Regulation 2020/878. Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification according to Regulation (EC) Nr. 1272/2008	Classification procedure
Aquatic Chronic	According to Article 12 of the CLP Regulation, "Where, as a result of the evaluation carried out pursuant to Article 9, the following properties or effects are identified, manufacturers, importers and downstream users shall take them into account for the purposes of classification: [...] (b) conclusive scientific experimental data show that the substance or mixture is not

	biologically available and those data have been ascertained to be adequate and reliable." Following a release study of D4 through the OECD 29 test on polymeric products representative for quantity of D4, the limit that would result in the classification for chronic aquatic toxicity (NOEC of 0.0044 mg / L for fish and 0.0079 mg / L for invertebrates aquatic) is not reached.
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This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

- ECHA – European Chemical Agency
- GESTIS - Information system on hazardous substances of the German Social Accident Insurance
- IARC – International Agency for Research on Cancer
- IPCS INCHEM – International Programme on Chemical Safety
- ISS – Istituto Superiore di Sanità
- PubChem - open chemistry database at the National Institutes of Health (NIH)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
- ATE: Acute Toxicity Estimate
- ATEmix: Acute toxicity Estimate (Mixtures)
- CAS: Chemical Abstracts Service (division of the American Chemical Society).
- CLP: Classification, Labeling, Packaging.
- DNEL: Derived No Effect Level.
- EINECS: European Inventory of Existing Commercial Chemical Substances.

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GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWA:	Time-weighted average
WGK:	German Water Hazard Class.